

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
27 May 2004 (27.05.2004)

PCT

(10) International Publication Number  
WO 2004/044290 A1

(51) International Patent Classification<sup>7</sup>: D01G 1/08, D01H 1/11

(21) International Application Number:  
PCT/NZ2003/000253

(22) International Filing Date:  
14 November 2003 (14.11.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
522596 14 November 2002 (14.11.2002) NZ  
525019 28 March 2003 (28.03.2003) NZ  
525308 14 April 2003 (14.04.2003) NZ

(81) Designated States (*national*): AB, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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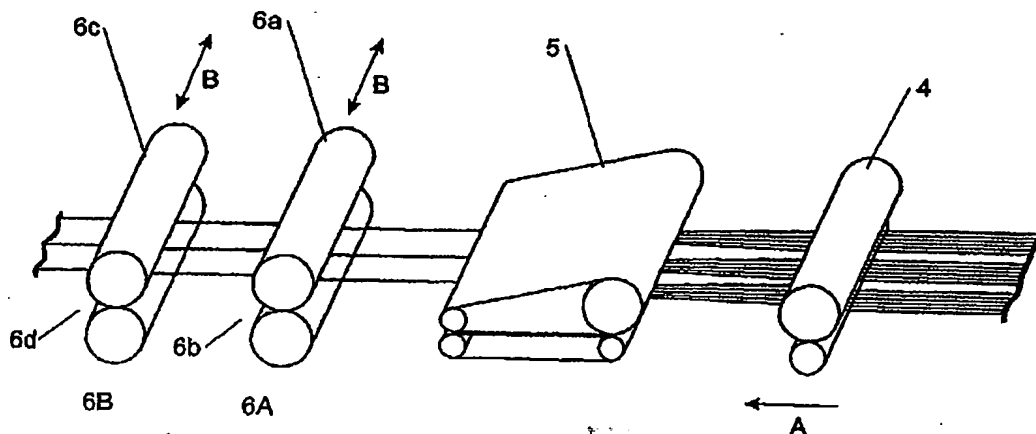
Published:

— with international search report

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: APPARATUS FOR PRODUCING A YARN



(57) Abstract: An apparatus for producing a yarn including reciprocating twisting stage (4) adapted to simultaneously twist one or more slivers to produce one or more twisted strands, including one or more rollers (6a, 6b) arranged to move reciprocally (B) along the axis of rotation of the roller(s) to input twist to the sliver(s), and control means enabling control and variation of one or more of: (a) rotation speed of the roller(s); (b) extent of transverse movement of the roller(s); or (c) speed of the transverse movement of the roller(s), to vary the twist imparted to the sliver(s) or strand(s).